



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	842	801872	CYLINDER BLOCK	1		
2	22	48340	PIPE PLUG (1/4")	4		
3	22	48358	PIPE PLUG (3/8")	2		
4	19	34270	EXPANSION PLUG (1-5/8" Dia.)	8		
5	17	52190	DOWEL PIN	4		
6	19	94140	EXPANSION PLUG	1		
7	23	85684	BEARING SET	1		
8	25	811528	O-RING (1/2")	1		
9	431	4734	CAMSHAFT	1		
10		811580	TIMING CHAIN	1		
11	43	811578	CAMSHAFT SPROCKET	1		
12	43	811579	CRANKSHAFT SPROCKET	1		
13	10	35339	BOLT	3		
16	17	35312	DOWEL PIN (1/4" Dia.)	1		
17		811584	LIFTER	16		
18	22	48556	REDUCING BUSHING	2		
19	22	32802	PIPE PLUG	2		
-		D807162A1	MARINE LONG BLOCK ENGINE	1		
-	D27	805396A95	GASKET SET -overhaul	1		
-	92	91601	SEALER-red RTV	1		
-	92	34227	PERFECT SEAL	1		